

Sample Introduction Techniques for GC

(Injectors & Injection Techniques)

Customer Support Centre
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Singapore
2006

Outline

Objective: to learn about GC injectors and basic sample introduction techniques for Shimadzu GC

Topics

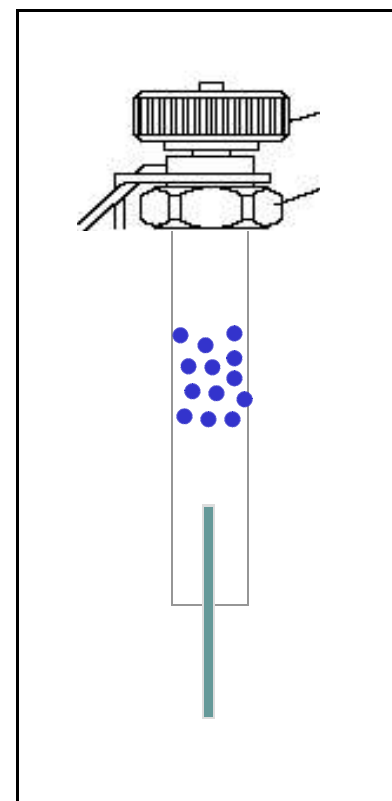
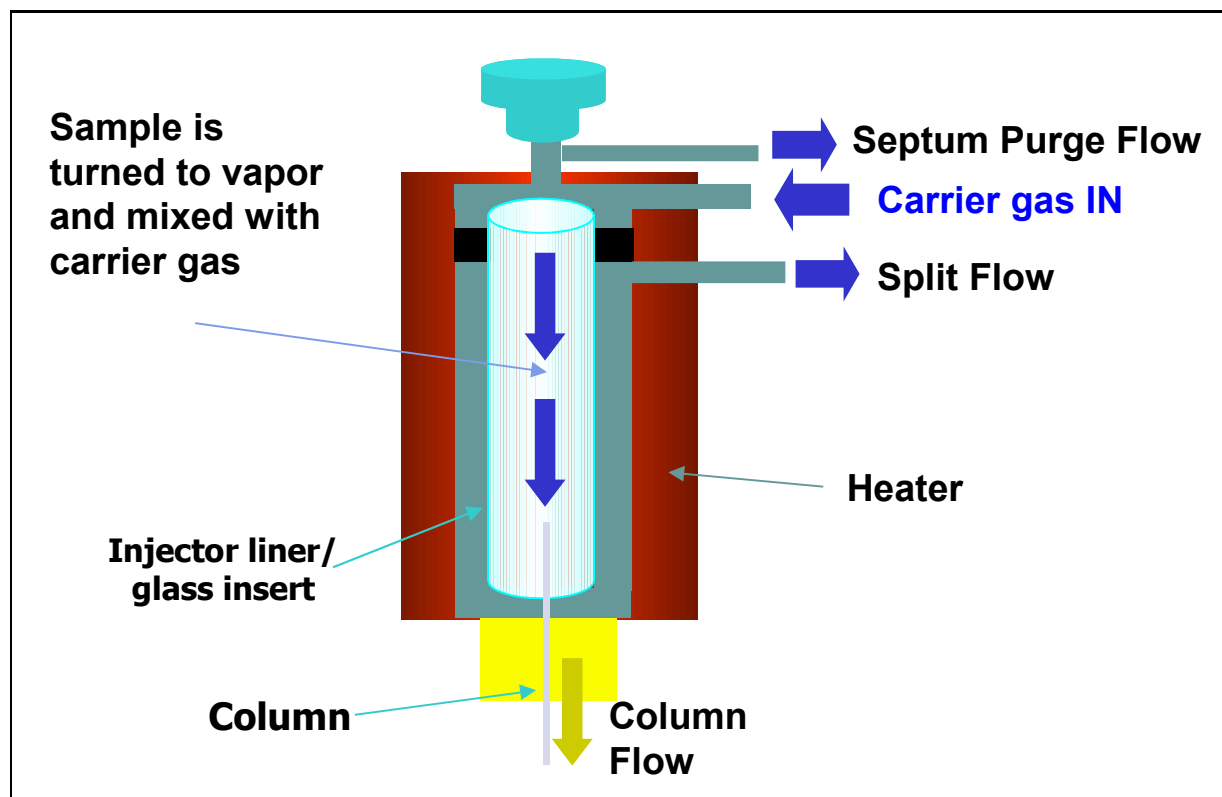
- Injectors for GC
- Basic injection techniques
- General tips on injection techniques

Sample Introduction

- Purpose: to introduce a representative portion of sample into the column in a reproducible way, while minimizing sample band width
- Goal: The sample must not be chemically altered, unless desired (e.g. derivatization); no contamination, degradation or discrimination

Basic GC Injector Structure

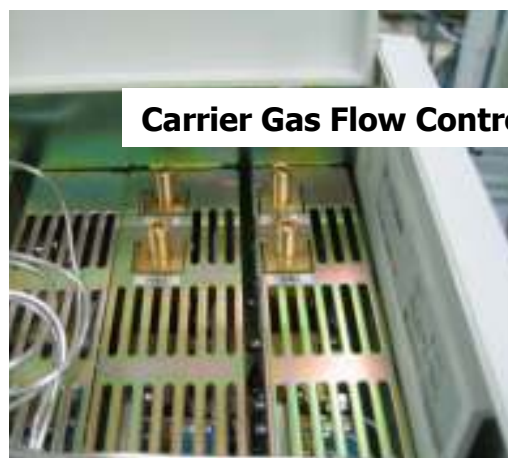
- Sample is introduced to the column through the **GC injector**, by using
 - Syringe injection
 - Autosampler injection
 - Valve injection



GC Injectors

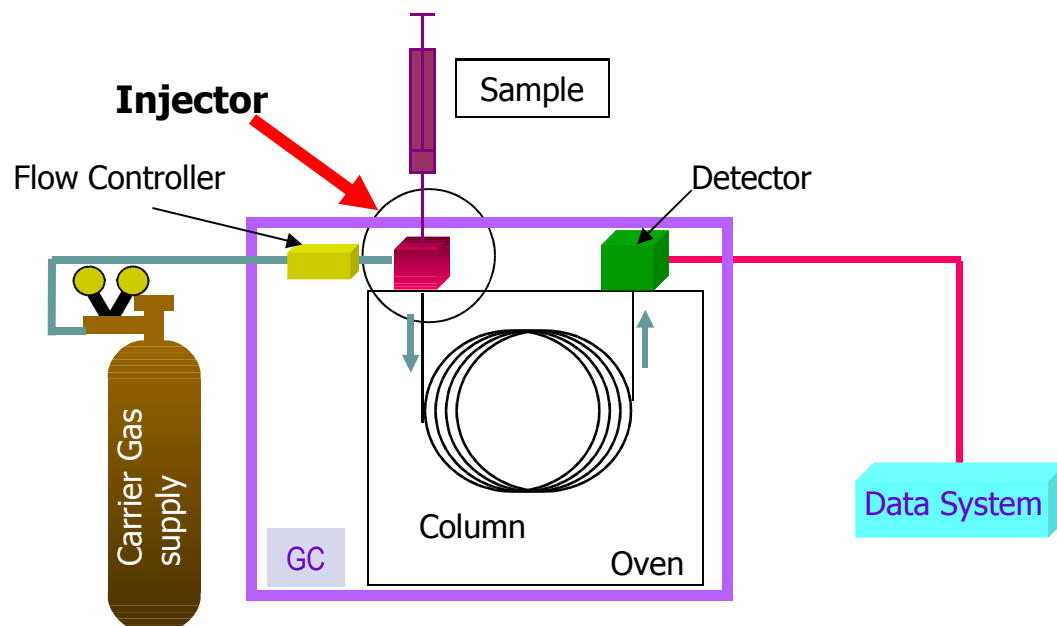
- **Four types of injectors:**
 - Split/splitless injector
 - Direct injector
 - Programmed Temperature Vaporization injector (not in GC-2014)
 - On-Column Injector (not in GC-2014)
 - Packed Injector (not in GC-2010)
- **OCI and PTV share the same injector main body and occupies one injector position for Shimadzu GC**
 - Can be used as OCI or as PTV as needed without major hardware modification
- **Carrier gas supplied to the injector is controlled electronically by using electronic/digital flow controllers**

Split/splitless injector



Carrier Gas Flow Controllers

Electronic Flow Controllers

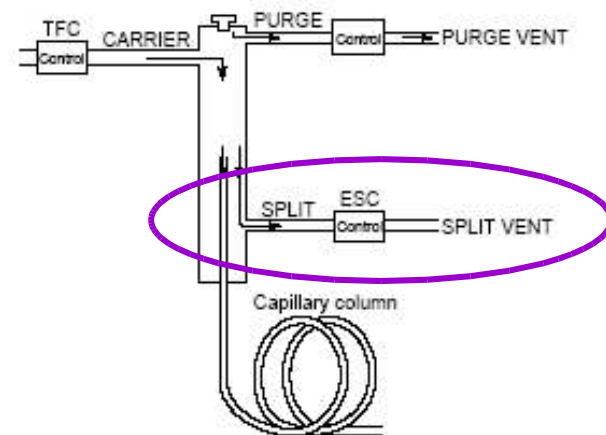


GC Injection Techniques

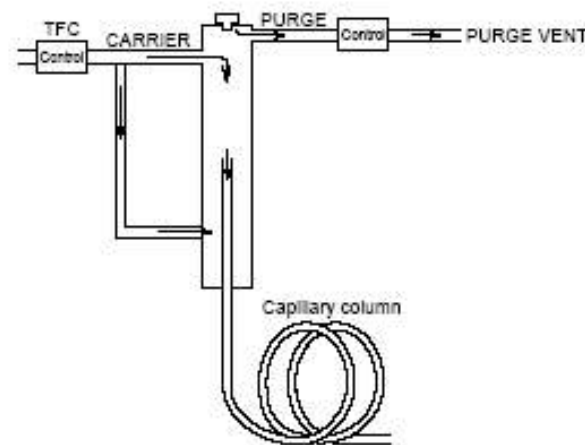
- Types of GC injection techniques
 - **Vaporization injection**: sample is instantaneously vaporized upon injection (injector temperature between 140 °C to 350 °C, depending on application)
 - **Cold injection**: sample is injected at relatively cool injector temperature (e.g. 50 °C)

Vaporization Injection Techniques

- Split/splitless injection (most commonly used)
 - Carrier gas flow is split out to column, SPLIT VENT and PURGE VENT
 - Suitable for narrow bore to wide-bore capillary columns
- Direct (wide-bore) injection
 - Carrier gas flow is split out to column and PURGE VENT
 - No split flow line
 - Nearly the entire amount of sample injected is introduced to the column
 - Suitable for wide-bore capillary column (column I.D. 0.53mm)
 - Peaks are usually broader than that obtained by split/splitless (lower resolution)



Split/splitless injector



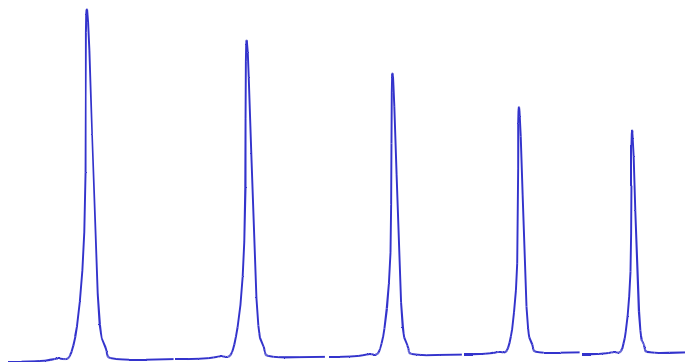
Direct (wide-bore) injector

Cold Injection Techniques

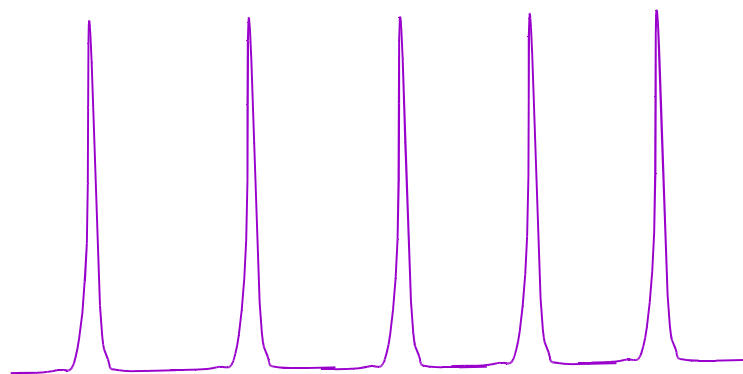
- On-Column Injection (OCI)
 - Sample is introduced directly onto the column
 - Requires special syringe (needle narrows at the tip) and a 0.53 mm I.D. column
 - Injection temperature can be programmed
 - No split flow is used (direct mode)
 - Advantages over vaporization injection
 - Reduced decomposition of thermally labile compounds
 - Reduced injector discrimination for compounds with high boiling points
- Programmed Temperature Vaporization (PTV) injection
 - Sample is introduced through a PTV glass insert
 - No special syringe is required
 - Not necessary to use 0.53 mm I.D. column
 - Injection temperature is programmed with a rapid heating rate (e.g. 250 °C/min)
 - Lower injector thermal mass allows rapid heating and cooling
 - Split flow is there and can be programmed
 - Advantages are the same as OCI
 - Additional advantage: larger volume of injection is possible
 - Use packing option of glass insert
 - Use split flow program

Injector Discrimination

Injection of mixture of compounds with equal concentrations but a wide boiling point range



- Vaporization Injection
 - Lower peak area for compounds with higher boiling points



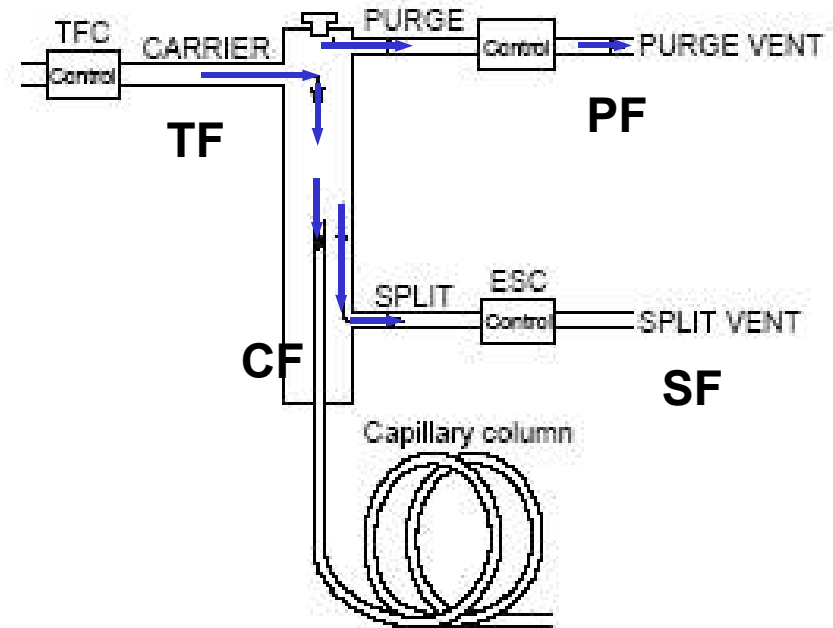
- Cold Injection

Split / Splitless Injection Modes

- Split injection
 - Only a portion of the sample injected is introduced to the capillary column
 - Majority of sample is vented (split) to waste
 - Typically used in major/minor component analysis
 - Typically used for higher concentration samples (higher ppm range)
 - Used in Fast GC to obtain narrow peaks
 - High pressure (pulsed) split injection
 - Pressure pulse contains sample expansion and transfers analytes to the column faster
- Splitless injection
 - Majority of sample is put onto the column
 - Relies on solvent or thermal effects for peak shape
 - Typically used in trace analysis
 - High pressure (pulsed) splitless injection
 - Pressure pulse contains sample expansion and transfers analytes to the column faster

Split Injection

- Sample vapor mixed with carrier gas, then flows with the carrier gas:
 - A small flow goes into the column (typically, 1-4 mL/min)
 - A much larger flow (typically 10-100 mL/min) goes out from the split vent
- SPLIT RATIO (SR) is the parameter that determines the amount of sample that goes into the capillary column
- PURGE FLOW (PF) is normally set at a low value (typically 3 to 5 mL/min)



$$\text{Split Ratio} = \frac{\text{Split Flow (SF)}}{\text{Column Flow (CF)}}$$

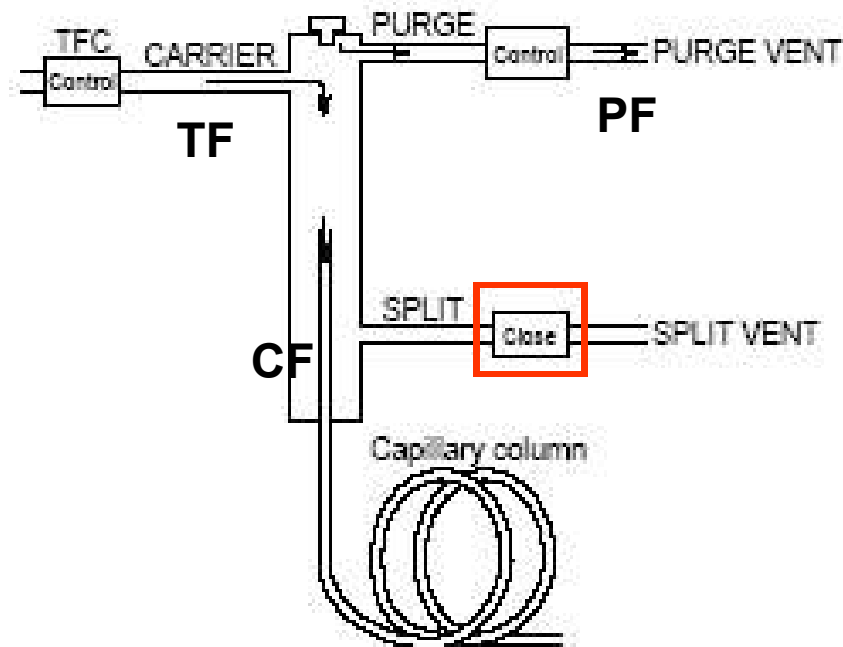
$$\text{Total Flow} = \text{Split Flow} + \text{Column Flow} + \text{Purge Flow}$$

Splitless Injection

- Two main steps in Splitless Injection:
 - Sampling Time
 - After Sampling Time
- SAMPLING TIME is the parameter that determines the amount of sample that goes into the capillary column
 - Sampling time is usually set to 2 min maximum
- SPLIT RATIO still needs to be set
 - Split Ratio is set to give Split Flow of about 20 to 30 mL/min
 - e.g. For column flow of 1 mL/min, set Split Ratio = 20 to 30

Splitless Injection (During Sampling Time)

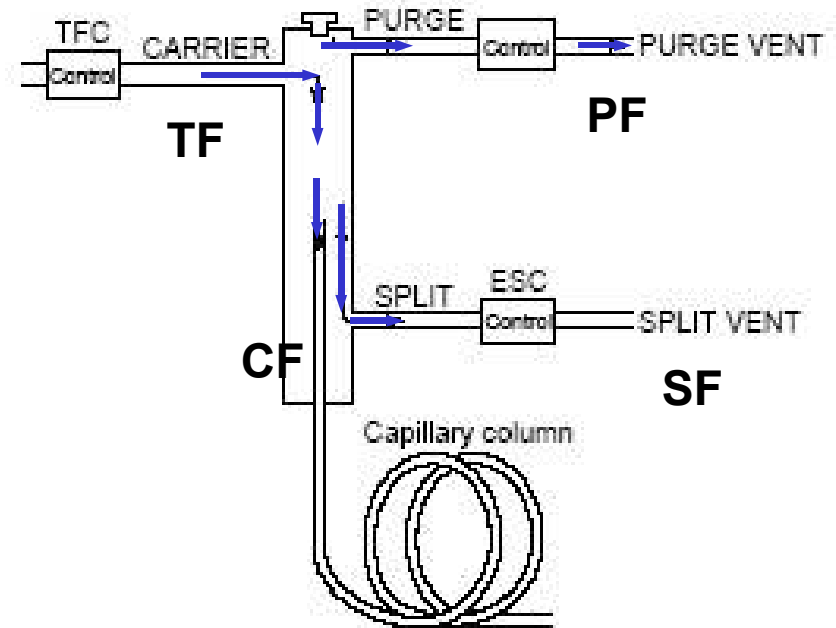
- Split flow line is closed for a period of time called **Sampling Time**
 - No gas flows through the split vent
 - Almost all of sample vapor goes into the column
- **To obtain good peak shapes:**
 Column temperature should be set to a low value (guideline: 10 °C below the solvent boiling point)



$$\text{Total Flow} = \text{Column Flow} + \text{Purge Flow}$$

Splitless Injection (After Sampling Time)

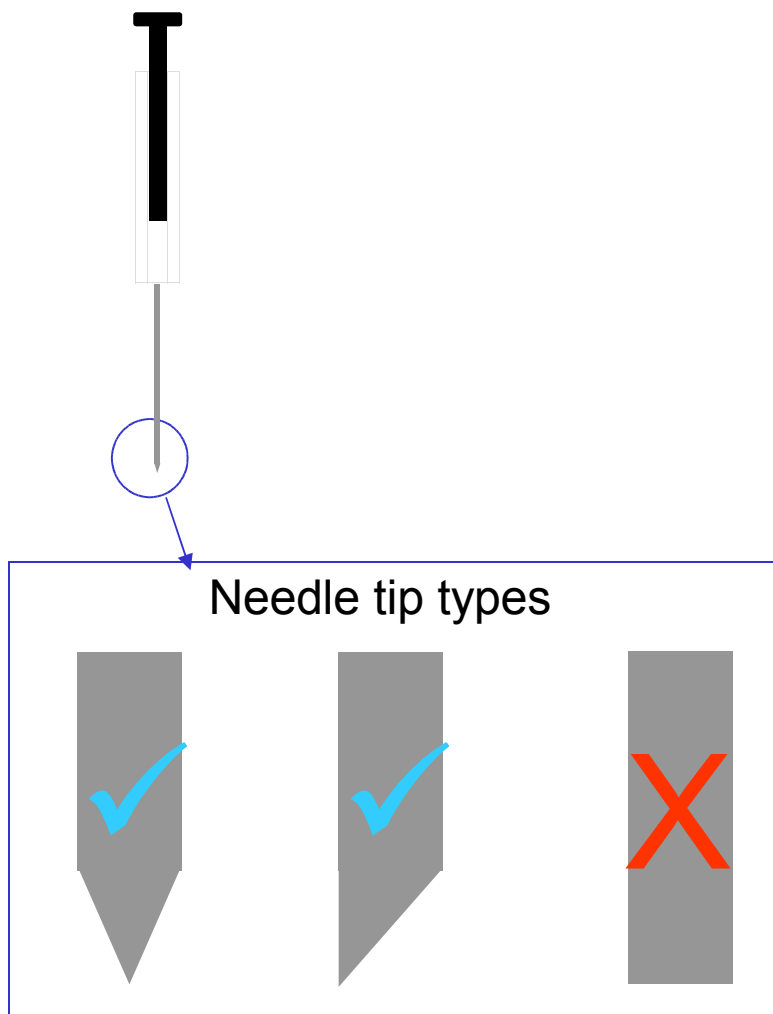
- Split flow line is re-opened to purge out the remaining solvent vapor from the injector
- If purging is not done, solvent peak will interfere with the analysis results



GC Sample Injection Devices

- Samples that is introduced into the GC injector must be in the form of liquid or gas – and not solid
- Sample is most commonly injected in liquid form by using liquid microsyringe
- Gas injection using gas-tight syringe or gas sampling valve is commonly used in certain applications
- For solid samples, the sample must be pre-treated to convert it into liquid or gas form
 - Chemical means (e.g. dissolve sample in solvent)
 - Heating/incubation of sample (e.g. headspace extraction)
 - Thermal decomposition (e.g. pyrolysis)

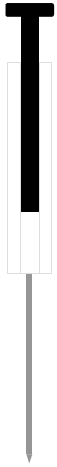
Injection Using Syringe



- GC syringe must have pointed needle

Liquid Injection Device

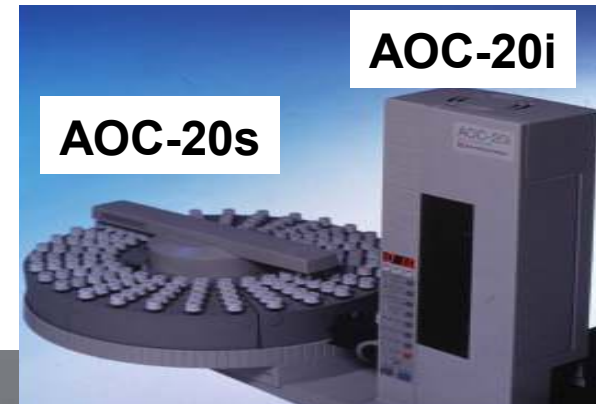
Liquid microsyringe



Automatic liquid injector / samplers

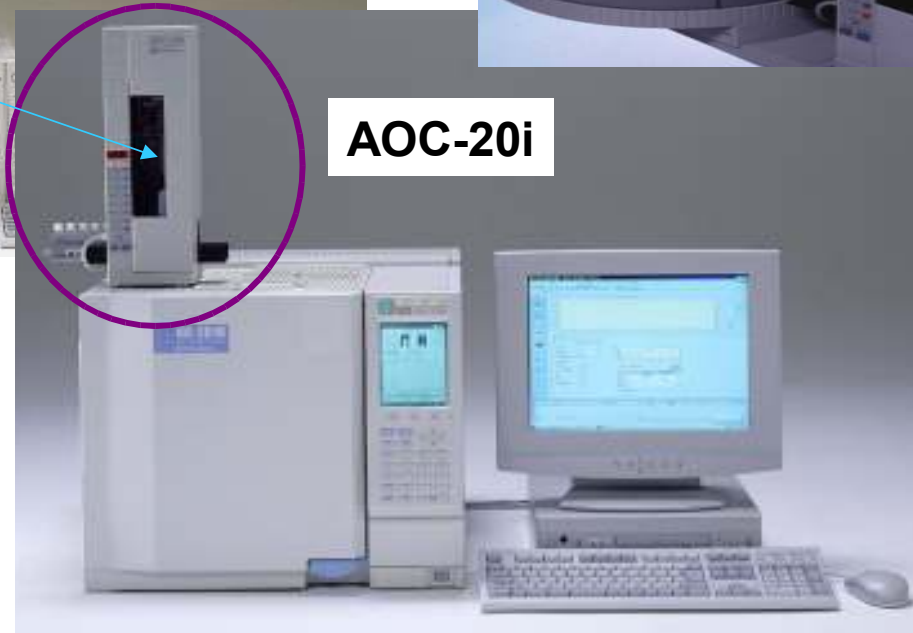


AOC-5000



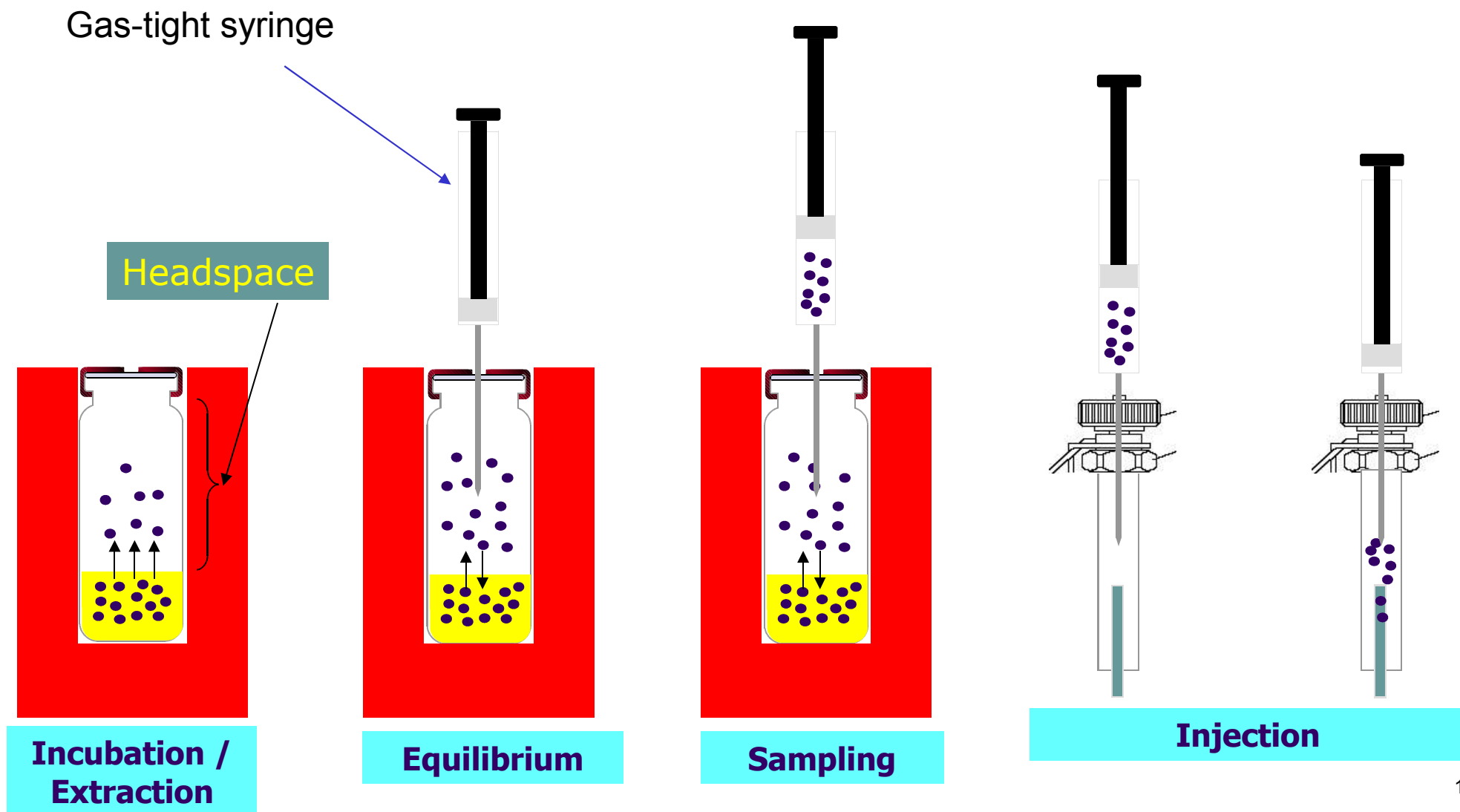
AOC-20i

AOC-20s

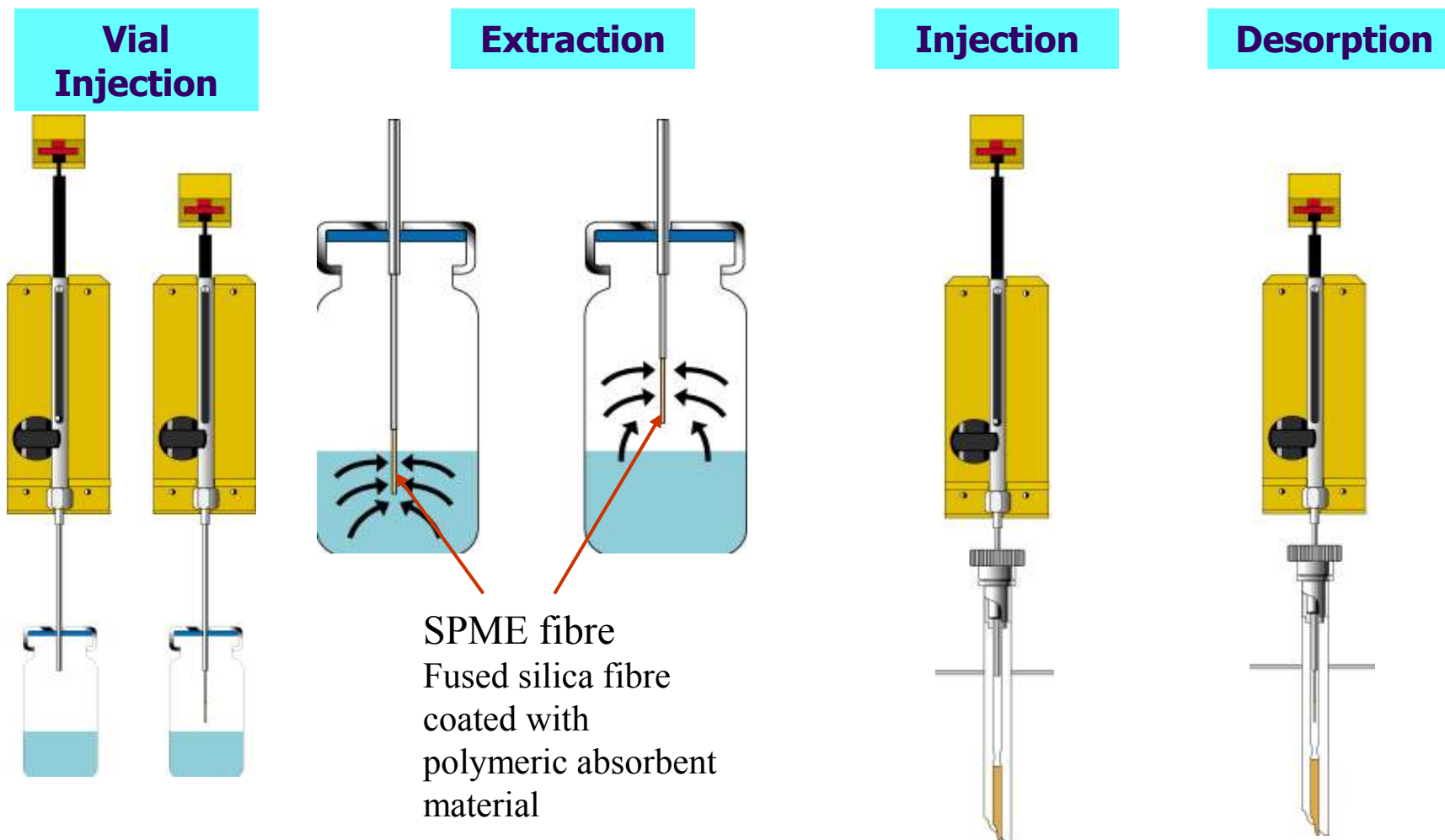


AOC-20i

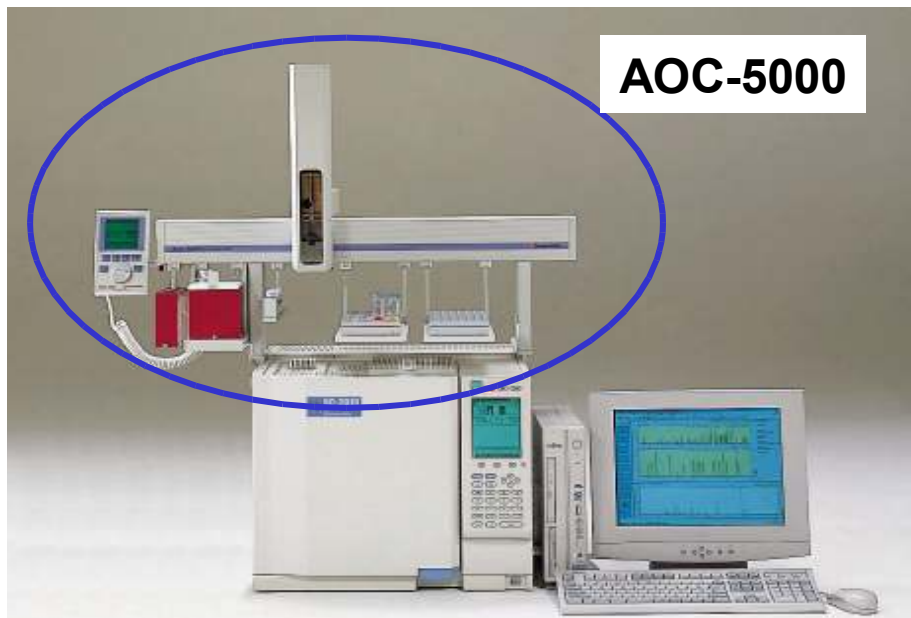
Headspace (HS) Extraction/Injection



SPME (Solid Phase Micro-Extraction)

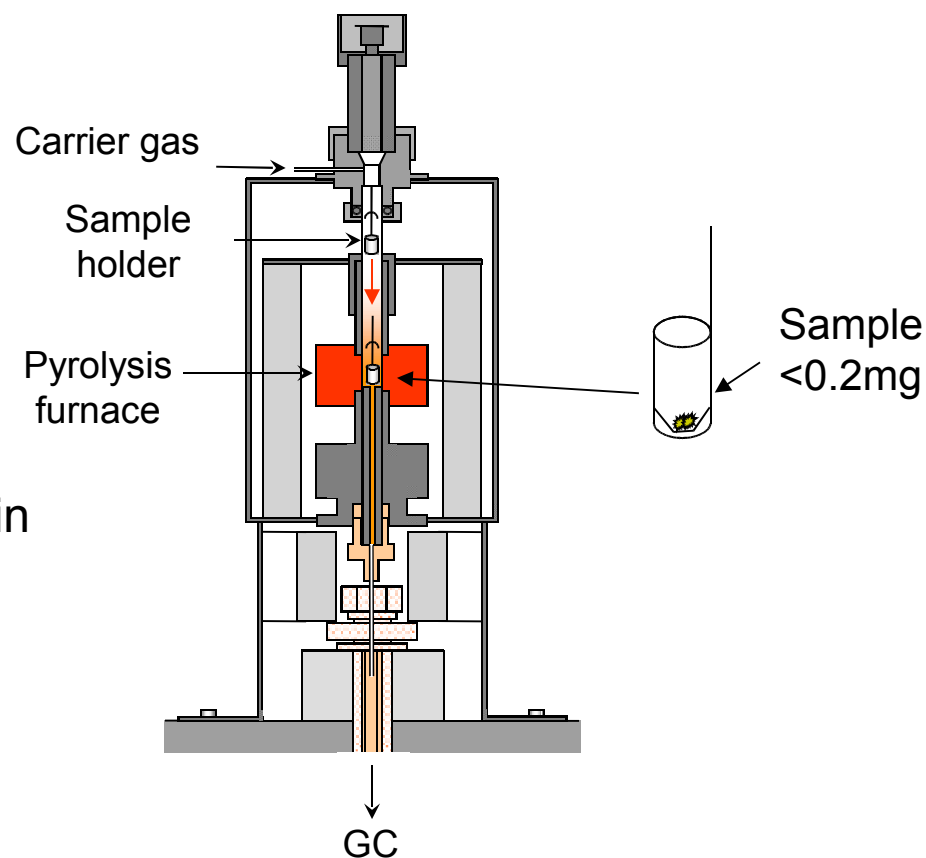


HS & SPME Auto-sampler



Pyrolysis

PY-2020iD Pyrolyzer Unit



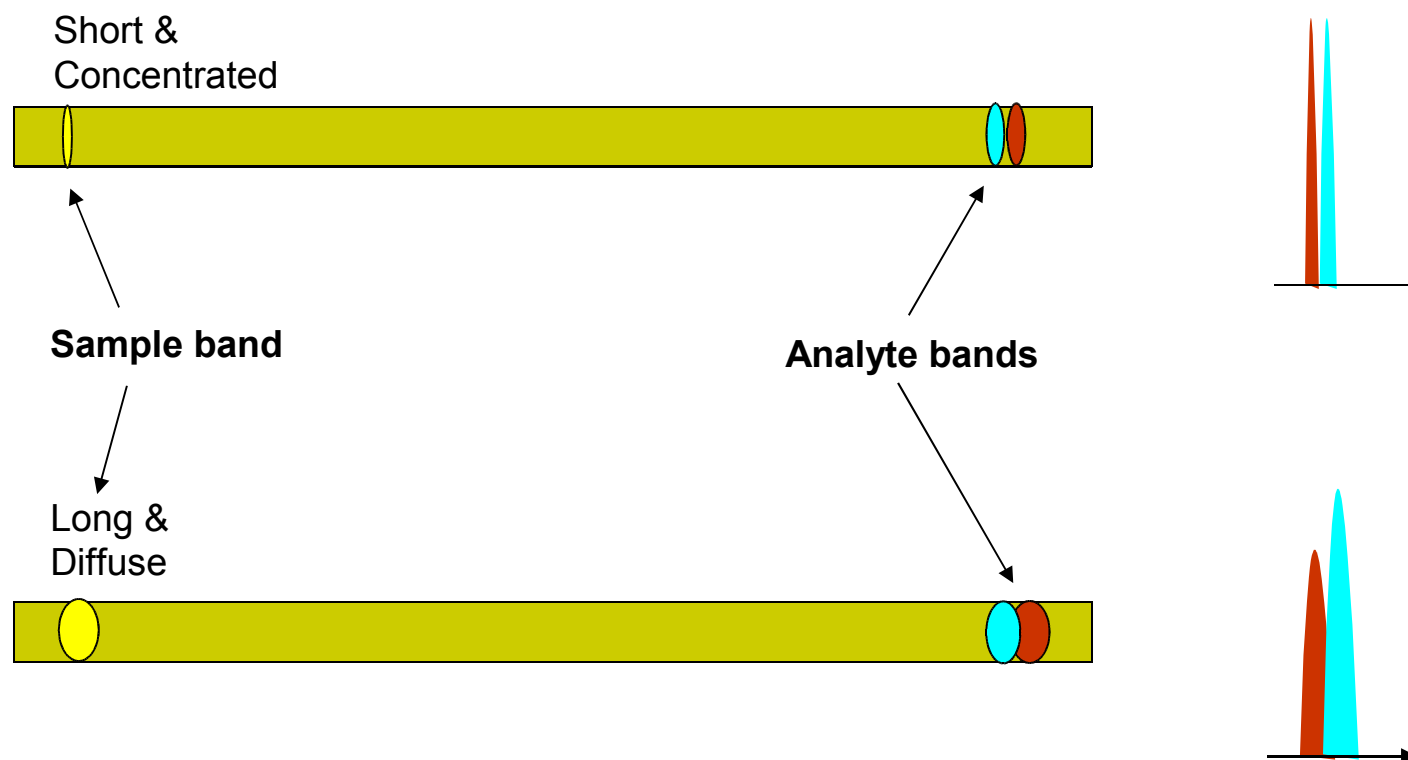
- Sample is heated at/above 500 °C in the absence of oxygen (pyrolyzed)
- Sample molecule is thermally decomposed to give smaller, more volatile molecules
- Suitable for samples with very high molecular weight like polymeric materials

General Tips on Injection Techniques

Sample Introduction

- Purpose: to introduce a representative portion of sample into the column in a **reproducible way**, while **minimizing sample band width**
- Goal: The **sample must not be chemically altered**, unless desired (e.g. derivatization); **no contamination, degradation or discrimination**

Influence of Injection Efficiency on Sample Band Width



Glass insert

- Purpose:
 - Provides an “inert” space for liquid samples to be vaporized uniformly and transferred to the column
 - Improve peak shape (fast transfer of sample vapor)
 - Etc...
- Liquid-gas phase change involves a significant change in volume
- Gaseous sample volume depends on:
 - Temperature of injector
 - Column inlet pressure
 - Solvent type

Choosing a suitable glass insert

- Consideration for the best chromatography:
 - Glass insert volume
 - Glass insert deactivation / treatment
 - Special features (e.g. glass wool, silica wool, taper, etc.)
- Also consider:
 - What type of injector is used in your GC
 - The application itself and the types of glass inserts and injection techniques used for it

Split
Splitless

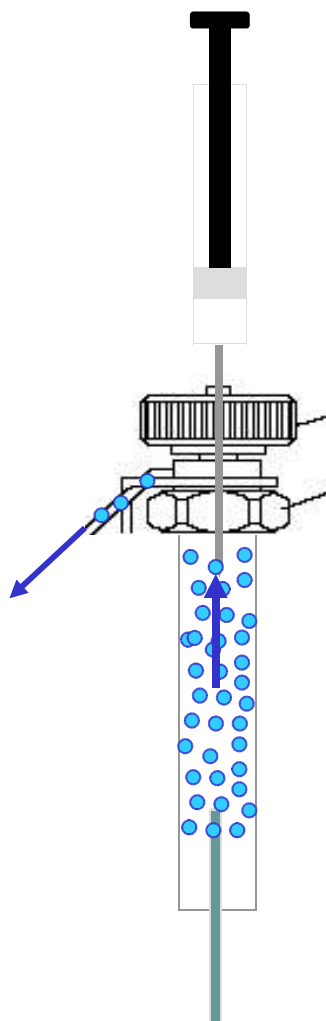
On-column

Programmable
Temperature Vaporization
(PTV)

Volume of glass insert

- Glass insert volume must be sufficient to accommodate the sample vapor
- Important especially for polar solvents with large vapor volumes
- If sample vapor volume exceeds the glass insert volume, sample may “backflash” (flow back) into carrier gas supply lines, and cause ghost peaks and reproducibility problems

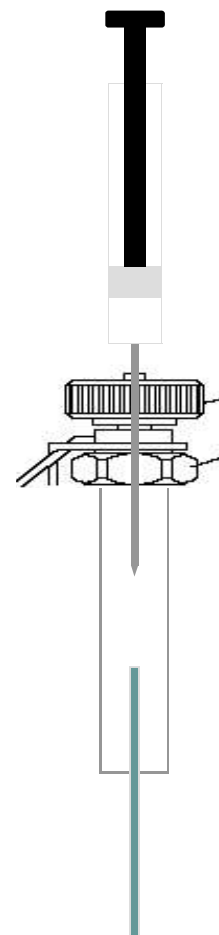
Backflash



- Sample expands in the injector
- If sample vapor volume exceeds the insert's volume, some sample flows out of the injector from the top of glass insert
- Sample will condense on the cool areas (e.g. carrier gas line)
- Condensed sample will be dislodged in the next injections or by the carrier gas, then sample enters the column as ghost peaks

Injection volume

- 1-2 microlitre or less for organic solvents
- 0.5 microlitre for water



Glass insert deactivation

- Minimize possibility of active sample components from adsorbing on active sites on the glass insert or glass wool surface
- Unwanted sample adsorption leads to tailing peaks and loss of response for polar compounds
- Deactivation of borosilicate glass inserts is often done with a silylating reagent, e.g. dimethyldichlorosilane (DMDCS)

Glass insert wool

- Amount, size and placement must be consistent for consistent results
- Can be broken upon installation into the glass insert, thus exposing active sites
- Glass insert deactivation with glass wool plug in place is ideal

Placement of wool in glass insert

- Near top of glass insert
 - Wipes sample from syringe needle
 - Can improve injection precision
 - Helps to prevent backflash
- Near bottom of liner
 - Helps in vaporization of high MW components
 - Increases mixing

Microsyringe

- Reproducibility of liquid injection also depends on the quality of maintenance of the microsyringe, among other things

